

# Oil & Gas Production Stress Corrosion Cracking Corrosion Fatigue H<sub>2</sub>S Corrosion Tests

# Research and Development, Failure analysis, Corrosion testing, etc.

The French Corrosion Institute, a subsidiary of SWEREA KIMAB (Sweden) is one of the leading organizations in Europe in the field of corrosion and corrosion protection. It includes two sites located in Brest and Saint-Etienne, with a task force of 40 engineers and technicians. Together with SWEREA KIMAB, more than 80 employees work in the area of corrosion protection.

The site in Saint-Etienne is specialized in corrosion resistance of materials used for oil & gas production, which requires specific facilities such as  $H_2S$  and ATEX laboratories.

P artner and coordinator of numerous R&D projects in collaboration with the Industry, our objectives are :

- Evaluate the resistance of materials to environmental cracking in H<sub>2</sub>S containing environments (SSC, CSC)
- Evaluate the resistance of materials to corrosion fatigue in H<sub>2</sub>S environments
- Use and develop monitoring techniques for mechanistic studies and improve test method reliability

#### We can offer

- Participation to cost-shared projects
- Consultancy and Advices
  - Selection of materials
  - Failure analysis
- Laboratory tests
  - Standard NACE tests (HIC, SSC), fit for purpose tests with  $CO_2$ - $H_2S$  gas mixtures and controlled pH
  - Specific tests following specifications in different conditions :
    - At atmospheric or high pressures (up to 300 bar)
    - Temperature (up to 350°C)
    - With applied stress using various loading devices
  - Specific tests for polymers













## **Facilities**

#### Laboratory testing

- H<sub>2</sub>S laboratory (600 m<sup>2</sup>) including an ATEX laboratory for tests using explosive gases, oil, etc (for metallic and polymer materials)
- Corrosion fatigue test machines
  - Alternate bending (atmospheric pressure, up to 40 bar)
  - Rotary bending (atmospheric pressure, temperature up to 100°C)
- Environmental cracking (SSC, SCC up to 300 bar)
  - Static:
    - 4 points bending devices (up to 300 bar)
    - Constant load tensile tests (limited to 40 bar, capacity up to 100 kN)
    - C-rings (up to 300 bar)
    - Other loading methods (U-bends, spring loaded specimens), atmospheric pressure or in autoclaves (300 bar)
    - Fracture mechanics specimens DCB, WOL (up to 300 bar), CT (atmospheric pressure)
  - Dynamic:
    - Slow-strain-rate tensile tests (limited to 40 bar)
- Autoclaves for high pressure tests
  - High capacity 15 and 12 liters autoclaves: 300 bar (2 autoclaves), 40 bar (4 autoclaves), 20 bar (10 autoclaves).
- Immersion tests with electrochemical measurements (up to 40 bar)

### Methods of analysis

- Electrochemical techniques
- Mechanical tests
- Optical microscopy and image analysis
- Scanning electron microscopy (SEM)
- X-ray diffraction
- Raman spectroscopy

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